

BODO MÖLLER CHEMIE

Engineer chemistry



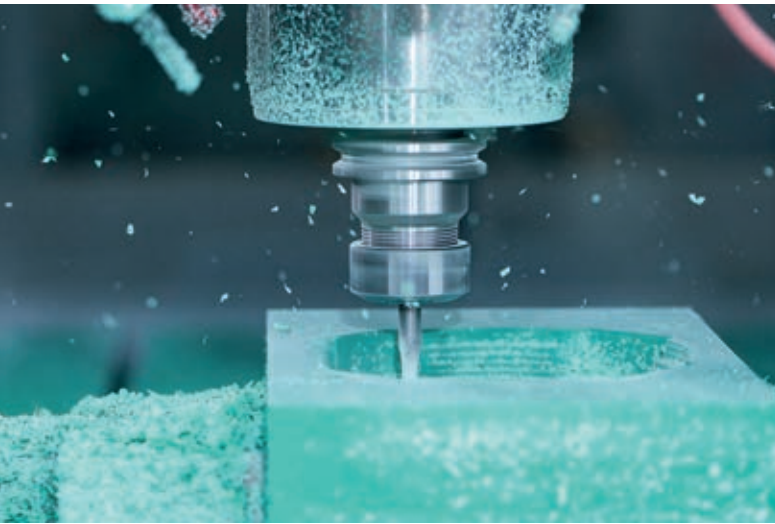
Your global partner for
mold making with **UREOL**®

Materials for modeling and mold making

Tooling boards and adhesives

With the Ureol® product line, we offer a variety of polyurethane and epoxy boards for tooling, modeling and mold making. In addition, we supply suitable adhesives for all Ureol® boards, which match in color, density, hardness, thermal expansion coefficient and glass transition point. The Ureol® product line convinces especially with constant high quality in addition to the excellent mechanical properties.

	Ureol® 80	Ureol® 250	Ureol® 450	Ureol® 600
Color	Off-white	Apricot	Apricot	Brown
Density (ISO 1183) kg/m³	80	250	450	620 - 680
Hardness Shore D (ISO 868)			40 - 50	45 - 55
Coefficient of thermal expansion (ISO 11359) 10 ⁻⁶ K ⁻¹			50 - 55	50 - 55
Deflection temperature, HDT (ISO 75) °C			80 - 85	70 - 75
Compressive strength (ISO 604) MPa	0.8	3.0	10 - 15	15 - 20
Flexural strength (ISO 178) MPa		4.5	10 - 15	15 - 20
Compressive modulus (ISO 604) MPa			400 - 500	
Abrasion (Taber) mm³/100U				
Dimensions (Length x Width) mm	2500 x 1200	2000 x 1000	1500 x 500	1500 x 500
Dimensions (Height) mm	100 200 300 400	100 200	50 75 100 150 200	50 75 100 150 200
Adhesives for EP boards				
Adhesives for PU boards	Ureol® ADH foam	Ureol® ADH foam	Ureol® ADH foam	Ureol® ADH 700 A/B



Ureol® 700	Ureol® 700 EP	Ureol® 750 EP	Ureol® 1000	Ureol® 1200	Ureol® 1200 orange	Ureol® 1600
Brown	Light blue	Light green	Beige	Green	Orange	Ivory
680 - 720	700 - 730	700 - 730	1000 - 1100	1200 - 1250	1200 - 1250	1600 - 1700
55 - 60	70 - 75	65 - 70	75 - 80	80 - 85	75 - 85	85 - 90
50 - 55	35 - 45	35 - 45	55 - 60	80 - 90	65 - 75	45 - 50
70 - 75	105 - 110	130 - 140	80 - 85	90 - 100	65 - 75	75 - 80
20 - 25	55 - 60	50 - 55	45 - 50	70 - 80	85 - 95	85 - 95
20 - 25	25 - 35	30 - 40	45 - 50	75 - 85	105 - 115	55 - 65
800 - 1000				1800 - 2300		5500 - 6500
					45 - 55	5500 - 6500
1500 x 500	1500 x 500	1500 x 500	1500 x 500	1000 x 500	1000 x 500	750 x 500
50	50	50	50	50	50	50
75	75	75	75	75	75	75
100	100	100	100	100	100	100
150	150	150				
200	200	200				
	Ureol® ADH EP 700 A	Ureol® ADH EP 750 A				
	Ureol® ADH EP 700/750 B	Ureol® ADH EP 700/750 B				
Ureol® ADH 700 A/B			Ureol® ADH 1000/1600 A	Ureol® ADH 1200 A	Ureol® ADH 1200 orange A	Ureol® ADH 1000/1600 A
			Ureol® ADH 1000/ 1200/1200or/1600 B	Ureol® ADH 1000/ 1200/1200or/1600 B	Ureol® ADH 1000/ 1200/1200or/1600 B	Ureol® ADH 1000/ 1200/1200or/1600 B

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Regional offices:

www.bm-chemie.com

GERMANY

Bodo Möller Chemie GmbH

Headquarters

Senefelderstraße 176, 63069 Offenbach a. M.

Phone +49 69 838326-0

info@bm-chemie.de

AUSTRIA / SLOVENIA

Bodo Möller Chemie Austria GmbH

Am Hafen 6, 2100 Korneuburg

Phone +43 2262 61998

info@bm-chemie.at

SWITZERLAND

Bodo Möller Chemie Schweiz AG

Rychenbergstrasse 67, 8400 Winterthur

Phone +41 52 2031930

info@bm-chemie.ch

FRANCE

Bodo Möller Chemie France SAS

Sales Office Ruaudin

Zac de Bel Air, Rue Denis Papin, 72230 Ruaudin

Phone +33 243 240429

bureau@bm-chemie.fr

Sales Office Lyon

53 Avenue Carnot, 69250 Neuville-sur-Saône

bureau@bm-chemie.fr

BENELUX

Bodo Möller Chemie Benelux N.V.

Vosseschijnstraat 40, Haven 140,

2030 Antwerpen (Belgium)

Phone +32 3 2352135

info@bm-chemie.be

VEREINIGTES KÖNIGREICH / IRLAND

Bodo Möller Chemie UK Ltd.

Unit 9 Smoke Hall Lane Industrial, Estate,

Smoke Hall Lane, Winsford, CW7 3BE

Phone +44 1606 532115

info@bm-chemie.co.uk

DENMARK

Bodo Möller Chemie Denmark Aps

Dam Holme 14-16, 3660 Stenløse

Phone +45 48 163470

info@bm-chemie.dk

SWEDEN / NORWAY

Bodo Möller Chemie Sweden AB

Gamla Riksvägen 4, 428 32 Källered (Sweden)

Phone +46 31 698952

info@bm-chemie.se

FINLAND / ESTONIA

Bodo Möller Chemie Finland Oy

Kutomotie 16, 00380 Helsinki (Finland)

Phone +358 9 6829010

info@bm-chemie.fi

POLAND/ LITHUANIA / LATVIA

Bodo Möller Chemie Polska Sp. z o.o.

Ul. Karpia 21 A, 61-619 Poznań (Poland)

Phone +48 61 8220975

info@bm-chemie.pl

CZECH REPUBLIC / SLOVAKIA

Bodo Möller Chemie Czech & Slovakia, s.r.o.

Sales Office Bratislava (Slovakia)

Černyševského 26, 851 01 Bratislava

Phone +421 2 33006732

info@bm-chemie.sk

Sales Office Prague (Czech Republic)

Novodvorská 994/138, 142 25 Praha 4

Phone +420 239 045301

info@bm-chemie.cz

HUNGARY

Bodo Möller Chemie Hungary Kft.

Szent Borbála Tér 2, 2800 Tatabánya

Phone +36 34 782019

info@bm-chemie.hu

CROATIA

Bodo Möller Chemie Austria GmbH

Podružnica Zagreb

Gajnice 8, 10 090 Zagreb

Phone +385 91 2620276

info@bm-chemie.at

RUSSIA

Bodo Möller Chemie Russia LLC

Baumanskaya, 7, Bldg. 1, Antresol 2,

Premises I, Room 17, Office 84, 105005 Moscow

Phone +7 495 139 60 00

info@bm-chemie.ru

INDIA

Bodo Moeller Chemie India Pvt. Ltd.

311, 3rd Floor, B-Wing, Sagartech Plaza-B,

Andheri-Kurla Road, Sakinaka Junction, Sakinaka,

Andheri (East), Mumbai – 400 072

Phone +91 22 49741848

info@bm-chemie.in

CHINA

Bodo Moeller Chemie (Shanghai) Co., Ltd.

Room 1008-1009, South Tower, Astronautics

Building, No. 222, Caoxi Road, Xuhui District,

200235 Shanghai (P.R. China)

Phone +86 21 64750182

info@bm-chemie.cn

Bodo Moeller Chemie Hong Kong Ltd.

Rooms 1318-20, Hollywood Plaza,

610 Nathan Road,

Mongkok, Kowloon, Hong Kong

info@bm-chemie.hk

MIDDLE EAST

Bodo Möller Chemie Middle East FZE

Jafza One – Tower A (Office 0612),

Jebel Ali Free Zone, PO Box 262040, Dubai (UAE)

Phone +971 4 8813833

info@bm-chemie.ae

ISRAEL

BM Chemie Israel Ltd.

Museum Tower, 4 Berkovich St. (7th floor)

Tel Aviv 6133002, PO Box 33111

Phone +972 77 6935501

info@bm-chemie.co.il

EGYPT

Bodo Moeller Chemie Egypt SAE

Bodo Moeller Chemie Egypt Import Ltd.

Sales Office Cairo

Plot no. 3 – Square no. 1141 (34 Ebad El Rahman

Street), Sheraton Heliopolis, Cairo

Phone +20 2 226963-91 / -92/ -93

info@bm-chemie.com.eg

Bodo Moeller Chemie Egypt SAE

Sales Office Alexandria

49 El Horreya Road, Alexandria

Phone +20 3 3922061 / +20 3 3903210

info@bm-chemie.com.eg

Production Plant Sadat City

Industrial Zone 1 – District 65, Sadat City

Phone +20 4 82656041

info@bm-chemie.com.eg

MOROCCO

Bodo Moeller Chemie Morocco SARL

15 Bd Zerktouni, 20360 Casablanca

Phone +212 522 262732

info@bm-chemie.ma

KENIA

Bodo Moeller Chemie Kenya Ltd.

PO Box 4992 – 00100, GPO, Wilson Business Park,

Off Langata Road, Nairobi

Phone +254 723 592566

info@bm-chemie.co.za

SOUTH AFRICA / SUB SAHARA REGION

Bodo Möller Chemie South Africa (PTY) Ltd.

Sales Office Port Elizabeth

PO Box 27849, Greenacres 6057 First Floor,

34 Mangold Street Newton Park 6045, Port Elizabeth

Phone +27 41 3641335

info@bm-chemie.co.za

Sales Office Johannesburg

Aspen Business Park- 1st Floor,

North Wing Arizona House,

1 Rodeo Drive, Aspen Lakes, EXT 13, Johannesburg

Phone + 27 114 501745

info@bm-chemie.co.za

USA

Bodo Moeller Chemie Corp.

2220 Northmont Parkway, Suite 250

30096, Duluth, Georgia

Phone +1 770 2952288

info@bm-chemie.com

MÉXICO

Bodo Möller Chemie México, S. de R.L. de C.V.

Huamantla No. 81-C, Colonia La Paz,

Puebla, Pue., C.P.72160

Phone +52 222 2405168

info@bm-chemie.mx