

We at SONGWON believe in Aristotle's synergy concept and have applied it to our products. Our smart blends comprise different additives that maximize light and heat stability. Whether supplied in standard formulations or tailor-made for specific customers, our industry-proven smart additive blends, SONGSORB® and SONGNOX® CS B blends, greatly boost the efficiency of our individual additives. They work together in synergy, in exactly the same way as we at SONGWON work together with our customers.



SONGWON has developed a range of high-performance smart blends of UVAs, HALS and AOs in various ratios for highly durable coating, adhesive and sealant applications.

## SONGWON offers:



- World-class production facility & more than 50 years' manufacturing experience
- Dedicated coatings lab & continuous innovation
- Backward integration of key raw materials
- Global sales organization & distribution network
- Expert service & local support centers worldwide

Optimized additive packages and blends for coatings, adhesives and sealants can consist of several individual products.

Blends of antioxidants (AOs) and light stabilizers can provide positive synergistic effects and support manufacturers in streamlining their raw materials.

## Reliability & accuracy



Blends of liquid and solid additives help customers to optimize continuous and batch mixing processes. They improve dosing accuracy and process reliability while reducing quality-control and logistics costs.

## Customization



Blends of UV absorbers, light stabilizers and antioxidants can be tailored to meet customers' needs. Homogenous and highly accurate in composition, they are also easy to process and dose.

Product name	Chemical composition	Features	Solubility	
SONGSORB® CS B5050	SONGSORB® CS B5050 is a viscous liquid blend of a 2-(2-hydroxy-phenyl)-benzotriazole UV absorber (UVA) and a basic hindered amine light stabilizer (HALS)	- Automotive - Industrial - Wood - Solventborne - Waterborne	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	> 50 > 50 > 50 > 50 > 50 > 50 > 50 < 0.05 > 50 > 50 > 50
SONGSORB® CS B5151	SONGSORB® CS B5151 is a viscous liquid blend of a hydrophilic 2-(2-hydroxy-phenyl)-benzotriazole UVA and a basic HALS	- Industrial - Wood - Solventborne - Waterborne	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	0.1 > 50 > 50 > 50 > 50 > 50 > 50 < 0.05 > 50 > 50 < 0.11
SONGSORB® CS B5248	SONGSORB® CS B5248 is a viscous liquid blend of a triazine-based UVA with a basic HALS	- Automotive - Industrial - Construction - Solventborne - Waterborne	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	> 50 > 50 > 50 > 50 > 50 > 50 > 50 < 0.05 > 50 > 50 > 50 > 50
SONGSORB® CS B5866	SONGSORB® CS B5866* is a solid powder blend of a UVA and two HALS	- Automotive - Industrial - Construction - Solventborne - Powder	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 2.0 2.0 < 0.05 < 0.05 < 0.05 < 0.05 5.0 8.0 < 0.05
SONGSORB® CS B5060	SONGSORB® CS B5060 is a liquid viscous blend of a 2-(2-hydroxy-phenyl)-benzotriazole UVA and a non-basic HALS	- Automotive - Industrial - Wood - Solventborne - Waterborne	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	> 50 > 50 > 50 > 50 > 50 > 50 > 50 < 0.05 > 50 > 50 > 50
SONGSORB® CS B5341	SONGSORB® CS B5341 is a liquid, three-component stabilizer blend consisting of a triazine-based UVA, a 2-(2-hydroxy-phenyl)-benzortiazole UVA and a non-basic hindered amine light stabilizer (NOR-HALS)	- Automotive - Solventborne	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	> 50 > 50 > 50 > 50 > 50 > 50 < 0.05 > 50 > 50 > 50
SONGNOX® CS 11B	SONGNOX® CS 11B is a mixture of SONGNOX® CS 1680 (50%) and SONGNOX® CS 1010 (50%)	- Construction - Solventborne - Powder	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 12.0 8.0 < 0.05 < 0.05 < 0.05 < 0.05 25.0 25.0
SONGNOX® CS 21B	SONGNOX® CS 21B is a mixture of SONGNOX® CS 1680 (66.7%) and SONGNOX® CS 1010 (33.3%)	- Stabilization of various binder systems	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 10.0 6.0 < 0.05 < 0.05 < 0.05 < 0.05 24.0 25.0 < 0.1
SONGNOX® CS 31B	SONGNOX® CS 31B is a mixture of SONGNOX® CS 1680 (75%) and SONGNOX® CS 1010 (25%)	- Stabilization of various binder systems	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 5.0 5.0 < 0.05 < 0.05 < 0.05 < 0.05 24.0 25.0 0.1
SONGNOX® CS 41B	SONGNOX® CS 41B is a mixture of SONGNOX® CS 1680 (80%) and SONGNOX® CS 1010 (20%)	- Stabilization of various binder systems	n-Butanol n-Butyl acetate MIBK 2-Butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 5.0 5.0 < 0.05 < 0.05 < 0.05 < 0.05 24.0 25.0 0.1
SONGNOX® CS 417B	SONGNOX® CS 417B is a mixture of SONGNOX® CS 1680 (80%) and SONGNOX® CS 1076 (20%)	- Powder coating	n-Butanol n-Butyl acetate MIBK 2-butoxyethanol (butyl cellosolve) Solvesso 100 Solvesso 150 Distilled water Xylene Toluene n-Hexane	< 0.05 4.5 5.0 < 0.05 10.0 8.0 < 0.05 20.0 25.0 10.0



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